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| G:\6100_Performance_HR\6555 - Organisational Safety and Wellbeing\2. HSW - Systems and Strategy Team\Rebadging OSW Documents (Kristyn)\ITD logos\Updated 2018\Fixed Static Plant_SOP.jpg  **THICKNESSER** | |
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| **DO NOT** use this machine unless a teacher has instructed you in its safe use and operation and has given permission | |
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| Safety glasses must be worn at all times in work areas. | Hair Protection circleLong and loose hair must be contained or restrained. |
| Foot Protection circleAppropriate protective footwear with substantial uppers must be worn. | ApronClose fitting, protective clothing or a workshop apron is encouraged. |
| **Prohibition circleProhibition circle**Rings and jewellery must not be worn. | Hearing protection will be required when operating this machinery. Hearing Protection circle |

### **PRE-OPERATIONAL SAFETY CHECKS**

1. **Check workspaces and walkways to ensure that no slip/trip hazards are present.**
2. **Check material to be planed for defects, splits, dead knots, or nails.**
3. **Ensure in-feed table is clear of debris and free from gum or resin residue.**
4. **Locate and ensure you are familiar with the operation of the ON/OFF starter and E-Stop.**
5. **Do not exceed maximum 2mm depth of cut.**
6. **Ensure all locks are securely tightened before operating the machine.**
7. **Start the dust extraction unit before using the machine.**
8. **Faulty equipment must not be used. Immediately report suspect machinery.**

OPERATIONAL SAFETY CHECKS

1. **Never leave the machine running unattended.**
2. **Timber less than 300 mm in length must not be planed on this machine.**
3. **Feed timber to machine with the grain.**
4. **Feed only one piece of timber at a time.**
5. **Never look through machine feed opening when cutter block is revolving.**
6. **Never plane any timber with embedded nails, etc.**
7. **Stand to one side of material being fed through machine in case of kickback.**
8. **Before making adjustments or before clearing the in-feed or out-feed tables switch off and bring the machine to a complete standstill.**

HOUSEKEEPING

1. **Switch off the machine.**
2. **Leave the machine in a safe, clean and tidy state.**

POTENTIAL HAZARDS

#### ◼ Rotating and moving parts – timber may be flung back violently ◼ Eye injuries

#### ◼ Pinch and squash injuries ◼ Flying chips and debris ◼ Excessive noise

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| **Date of last review** | **\_\_\_\_\_\_\_\_\_\_\_\_\_\_** | **Signature \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_** |